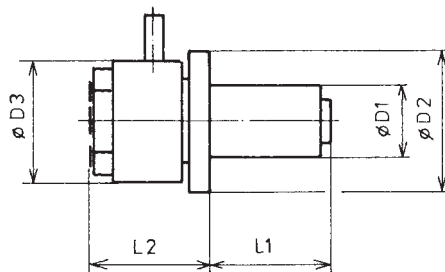


TETES A MOLETER RANDRIERKÖPFE KNURLING HEADS

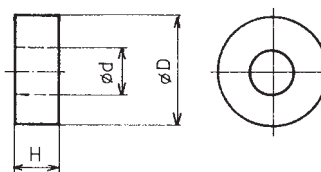
(DIN 82)



Type	ØD1	ØD2	ØD3	L1	L2	Pour Ø de moletage Für Randrierung-Ø For knurling dia.	Ø molettes Ø Rändelräder Knurl dia.	pas max. Max. Teilung max. pitch	Ø adaptateurs Ø Anpassungsteile Adaptor dia.
MOJ1	6	18	16	11	17	0.80 - 1.80	3 x 1.15 x 1.64	0.26	---
MOJ2 A	10	24	21	14	22	1.10 - 3.00	5 x 2.00 x 2.50	0.25	5 / 6 / 8
MOJ2 B	10	24	21	14	22	1.30 - 2.90	6 x 2.50 x 3.00	0.60	5 / 6 / 8
MOJ3	14	31	30	15	29	2.40 - 4.90	10 x 4.00 x 4.00	0.70	8
MOJ4 B	16	38	38	19	32	3.70 - 6.10	10 x 4.00 x 4.00	0.70	8 / 10
MOJ4 A	16	38	38	19	32	5.80 - 8.00	10 x 4.00 x 4.00	0.70	8 / 10

- Les moletages n'étant pas normalisés, veuillez nous consulter quant au choix du type de tête.
Da die Randrierungen nicht normalisiert sind, bitten wir Sie, die Wahl des Randrierkopfes mit uns zu besprechen.
As the knurling sizes are not standard, please consult us as to the choice of the knurling head.
- Moletage au milieu d'une pièce ou derrière une portée.
Randrieren in der Mitte eines Werkstückes oder hinter einer Schulter.
Knurling operations in the midst of a workpiece or after a shoulder.

MOLETTES AA, BL/BR 30°, BL/BR 45° (DIN 403) RÄNDELRÄDER KNURLS



HSS ØD x H x d	Pas Teilung Pitch			HSS ØD x H x d	Pas Teilung Pitch		
	AA	30°	45°		AA	30°	45°
3 x 1.15 x 1.64	0.13			10 x 4.00 x 4.00	0.20		
3 x 1.15 x 1.64	0.26			10 x 4.00 x 4.00	0.30	0.30	0.30
5 x 2.00 x 2.50	0.20			10 x 4.00 x 4.00	0.40	0.40	0.40
5 x 2.00 x 2.50	0.25			10 x 4.00 x 4.00	0.50	0.50	0.50
5 x 2.00 x 2.50	0.30			10 x 4.00 x 4.00	0.60	0.60	0.60
6 x 2.50 x 3.00	0.20		0.20	10 x 4.00 x 4.00	0.70	0.70	0.70
6 x 2.50 x 3.00	0.25			10 x 4.00 x 4.00	0.80	0.80	0.80
6 x 2.50 x 3.00	0.30	0.30	0.30	10 x 4.00 x 4.00	0.90		
6 x 2.50 x 3.00	0.35			10 x 4.00 x 4.00	1.00	1.00	1.00
6 x 2.50 x 3.00	0.40	0.40	0.40	10 x 4.00 x 4.00	1.20		1.20
6 x 2.50 x 3.00	0.50	0.50	0.50				
6 x 2.50 x 3.00	0.60	0.60	0.60 →				